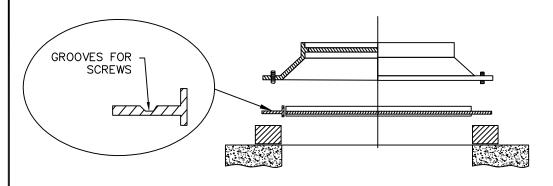
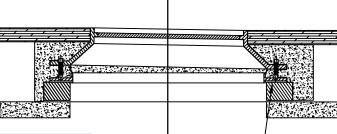
STANDARD DETAIL DRAWINGS



NOTES: FOR GRADES >4% USE LONGER SET SCREWS OR USE SLOPE GRADE RINGS AS RECOMMENDED BELOW.



ROAD GRADE	GRADE RING	ADJUSTBABLE FRAMI
8-12%	8%	AFSR
4-8%	4%	AFSR
0-4%		AFSR ONLY

15mm MINIMUM GAP BETWEEN TOP OF SUPPORT RING FORM TO BOTTOM OF CASTING

RAKE FINISH SURFACE OF CONCRETE MAINTAIN MINIMUM 50mm ASPHALT THICKNESS OVER CONCRETE

MIN. ASPHALT THICKNESS TO BE 50mm AROUND FRAME FILL VOID-WITH CONCRETE

DO NOT EXCAVATE
BEYOND GRADE RINGS
100mm, RECOMMEND
HYDRO EXCAVATION

PLACE CONCRETE BETWEEN FRAME—AND SUPPORTING RING, IN A SINGLE HOMOGENEOUS MANNER. EXPOSED CONCRETE INSIDE CHIMNEY TO BE HAND FINISHED SMOOTH

SURFACE.

-SET SCREW TO HAVE BONDED THREAD PROTECTION AND GRAPHITE. THREADED HOLES

IN FRAME

MATCH CONTOUR OF ROAD

NOTE: PROTECT SET SCREW THREADS FROM CONCRETE USING PLASTIC THREAD CAPS OR OTHER APPROVED EQUAL. (SEE MANUFACTURERS

RECOMMENDATIONS.) -THICKNESS OF CONCRETE TO BE 100mm

-CONCRETE 30 MPA

-10mm AGREGATE REDUCE SHRINKAGE BY USE OF

PLASTISIZER

ADJUSTABLE MANHOLE FRAME AND COVER

SS-S1c

JUNE 28/2014